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APPLICATION FOR UNITED STATES LETTERS PATENT

Title:

**ILLUMINATED SIGN**

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## ILLUMINATED SIGN

### Technical Field

5 An illuminated sign is disclosed that features a housing and/or a frame, a plate of a light-transmitting material and at least one three-dimensional body, likewise of a light-transmitting material, in the form of figure, a sign, a decoration or the like, and a light source, which is mounted on the housing and/or the frame.

### Background of the Related Art

10 Illuminated signs are known and include a housing, for example in the form of a logo. The housing is provided with a light-transmitting plate, which comprises an opaque coating on the front side, in which openings are present, for example in the form of letters and/or a border. A strip having a convex upper side, which consists of a light-transmitting paste, is applied in said openings. Fluorescent or thin light (hereinafter "TL") tubes are mounted across the width of the plate, at least under the  
15 openings. The TL tubes cause the convex strips to light up when they are turned on, making said strips resemble neon tubes.

Existing illuminated signs are relatively complex and heavy, because a large number of TL tubes are required in order to provide sufficient lighting of the strips. In addition, the tubes must frequently be arranged in such a manner that that they  
20 conform to the shape of, for example, a border as well as possible.

As a result, there is a need for an improved illuminated sign as an alternative to those discussed above.

## SUMMARY OF THE DISCLOSURE

25 To this end, an illuminated sign is disclosed which is characterized in that said illuminated sign comprises one or more light guides for coupling light from the light source into the three-dimensional body or bodies.

The light guide(s) make(s) it possible to capture light from, for example, one centrally disposed TL tube and couple said light into at least one three-dimensional  
30 body, so that an effective lighting of said body is obtained. If a suitable material is selected, such as a strip of a light-transmitting polymer, the disclosed sign moreover provides much greater freedom as regards the design of a logo.

One disclosed light guide preferably comprises a surface for coupling light into the three-dimensional body, which surface is optically coupled to the three-dimensional body and which conforms to the shape thereof, preferably along the entire length thereof along the main part of the length of said body.

5        Furthermore, the width of said surface is preferably smaller than the width of the body, preferably it amounts to 70% or less, or even 50% or less, of the width of the body. Thus a very effective coupling of light from the light guide into the three-dimensional body is obtained, and the resemblance to neon lighting in particular colours, especially red, in which the tube lights up more brightly in the centre, can be  
10   further enhanced.

As a result, is possible to obtain an aureole by selecting a width for said surface which is greater rather than smaller than that of said body.

Within this framework, the term "light-transmitting" is understood to mean both transparent and translucent (e.g., milky).

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### **BRIEF DESCRIPTION OF THE DRAWINGS**

The disclosed signs will now be explained in more detail by means of three preferred embodiments as shown in the following figures, wherein:

Fig. 1 is a cross-sectional view of a first illuminated sign according to a first  
20   disclosed embodiment;

Fig. 2 is a perspective view of the interior of the illuminated sign according to Fig. 1;

Figs. 3 and 4 are cross-sectional views of second and third illuminated signs according to this disclosure; and

25        Fig. 5 is a perspective view of a part of the illuminated sign of Fig. 3.

### **DETAILED DESCRIPTION OF THE PRESENTLY PREFERRED EMBODIMENTS**

Fig. 1 is a cross-sectional view of a first illuminated sign and Fig. 2 is a  
30   perspective view of the internal parts of said illuminated sign. The illuminated sign 1 comprises a housing 2 with a bottom plate 3 and, along the circumference of the bottom plate 3, a side plate 4. The illuminated sign 1 furthermore comprises a front plate 5, for example of a clear polymer, such as acrylate. The form of the front plate

5, for example a logo, corresponds to that of the bottom plate 3. An opaque layer 6 has been coated onto the front side of the front plate 5, preferably by screen-printing or offset printing. The layer 6 comprises an opening 7 and edge zones 7', in which three-dimensional bodies, in this case convex strips 8 of a known UV-hardening or self-hardening paste are arranged. Centrally arranged in the housing 2 is a fitting 9 (schematically shown), to which a single TL tube 10 is mounted.

The TL tube 10, which is positioned directly below the central strip 8', is flanked on either side by light guides 11, 12, in this case strips of rectangular section having end surfaces 13, 14 which are relatively narrow in comparison with the width of the strips 8. The light guides 11, 12 are positioned directly below the left-hand and right-hand strips 8, 8", and they are bent so that the upper end surfaces 13, 14 conform to the shape of said strips 8, 8". The light guides 11, 12 in this example are made of a translucent acrylate, to which a fluorescent substance has been added. The width of said end surfaces 13, 14 of the light conductors 11 and 12 is less than 50%, for example, of the width of the strips 8 to which they are optically coupled.

When the TL tube 10 is turned on, light (illustrated in dotted lines) from said tube 10 will directly couple into the middle strip 8' and illuminate the lateral surfaces of the guides 11 and 12. Via said lateral surfaces the light from the TL tube 10 will couple into the guides 11 and 12, be retained therein, be guided upwards and downwards and be coupled out at the end surfaces. In order to reduce or even eliminate losses at the bottom side of the guides 11, 12, the lower end surfaces may be provided with a reflective layer or be formed or ground so that light will inherently be reflected. As a result of the relatively small width of the end surfaces 13, 14, the resemblance to neon lighting, in particular red lighting, in which the tube lights up more brightly in the center, is enhanced.

Fig. 3 shows a second illuminated sign 21 in which two at least partially transparent plates 215, 25 are fixed to the front side of the housing 22. The first plate 25 is again made of a clear polymer, such as acrylate, and provided with a coating comprising one or more openings. A three-dimensional body, such as a convex strips 28 of a translucent paste is, is arranged in each of the openings. The first plate 25 is fixed to the second plate 215, which in turn is fixed to the housing 22. The first plate 25 may be directly fixed to the housing 22 through holes in the second plate 215.

Also the second plate 215 is made of a clear polymer. As best shown in Fig. 5, the edge 216 of said plate 215 may have a random shape, for example a shape corresponding to a logo. A strip 28' of the aforesaid paste is applied along the circumference of the second plate 215. Returning to Fig. 3, when the TL tube 210 is turned on, a part of the light from said tube 210 will illuminate the middle strip 28 through the transparent plate 215 and the openings in the plate 25, whilst another part of said light will couple into the second plate 215 and couple out of said second plate 215 at the circumference thereof to illuminate the strip 28' along the circumference. The edge of the second plate may be bevelled for the purpose of improving and/or directing said coupling of light to the latter strip 28'.

Fig. 4 shows a third sign, which corresponds in large measure to the second embodiment shown in Figs. 3 and 5, with this difference that, as is also shown in Fig. 5, the TL tube 210a is not arranged under the second plate 215a but rather in an opening 217 in the second plate 215a. Thus the coupling of light into the second plate 215a is improved, making it possible to use a smaller housing 22a or substitute said housing for a frame, for example a frame consisting of a single section.

With the embodiments according to Figs. 4 and 5, an observer may have the impression that the strip 28a is hardly supported, if at all, by a fitting or a light box, in other words, appears to float, just like a neon tube. Interrupting the strip may further enhance the resemblance to neon tubes, so that it seems as if the strip, just like a neon tube, bends backwards at the location of the interruption so as to be connected to a power supply.

This disclosure is not restricted to the specific embodiments described above, which, of course, which can be varied in many ways but still fall within the scope of this disclosure. For example, the housing may be internally coated with a reflective layer. Furthermore, different shapes of the guides are possible, for example guides in the form of a bar of triangular section, one surface being directed to the light source and one surface being directed to a three-dimensional body, with the third surface mainly functioning as a reflector. The light-transmitting plates may also be curved or convex instead of flat.